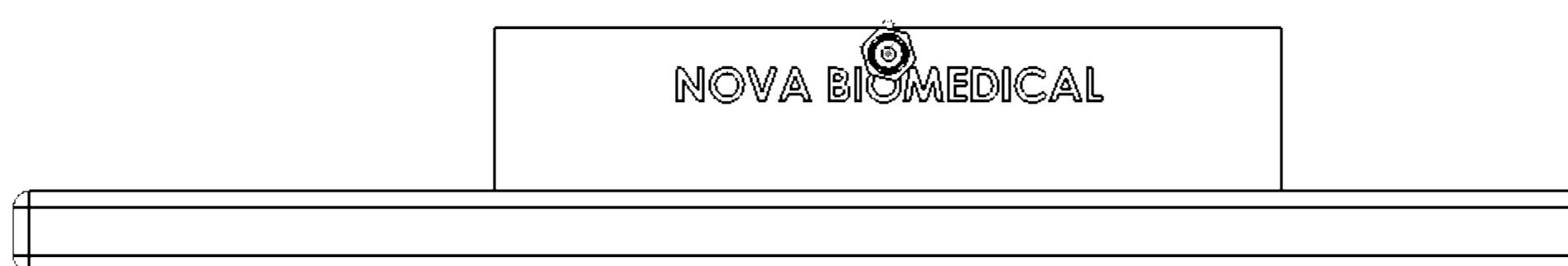
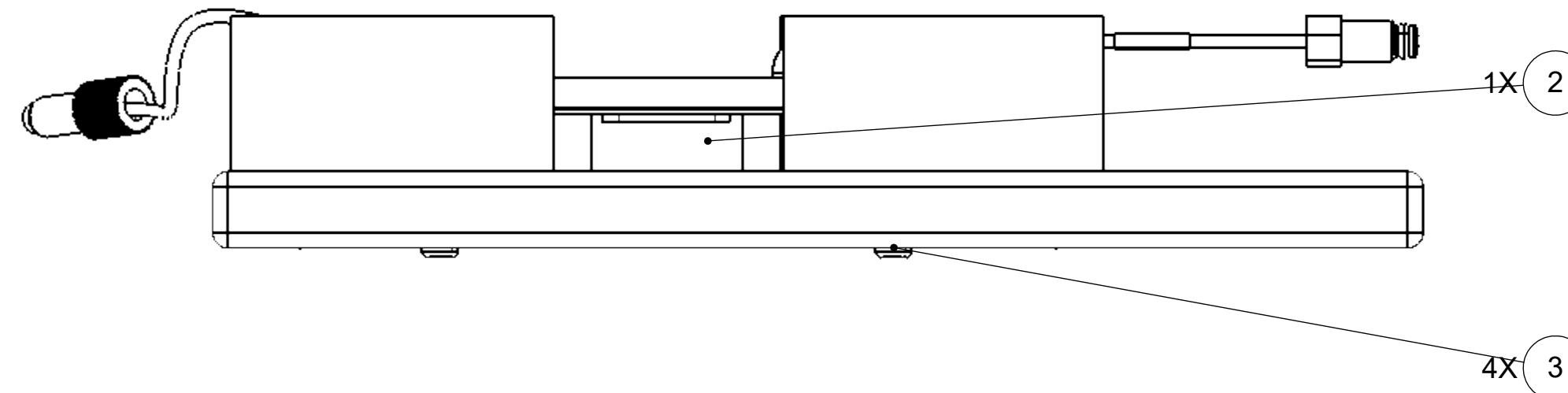
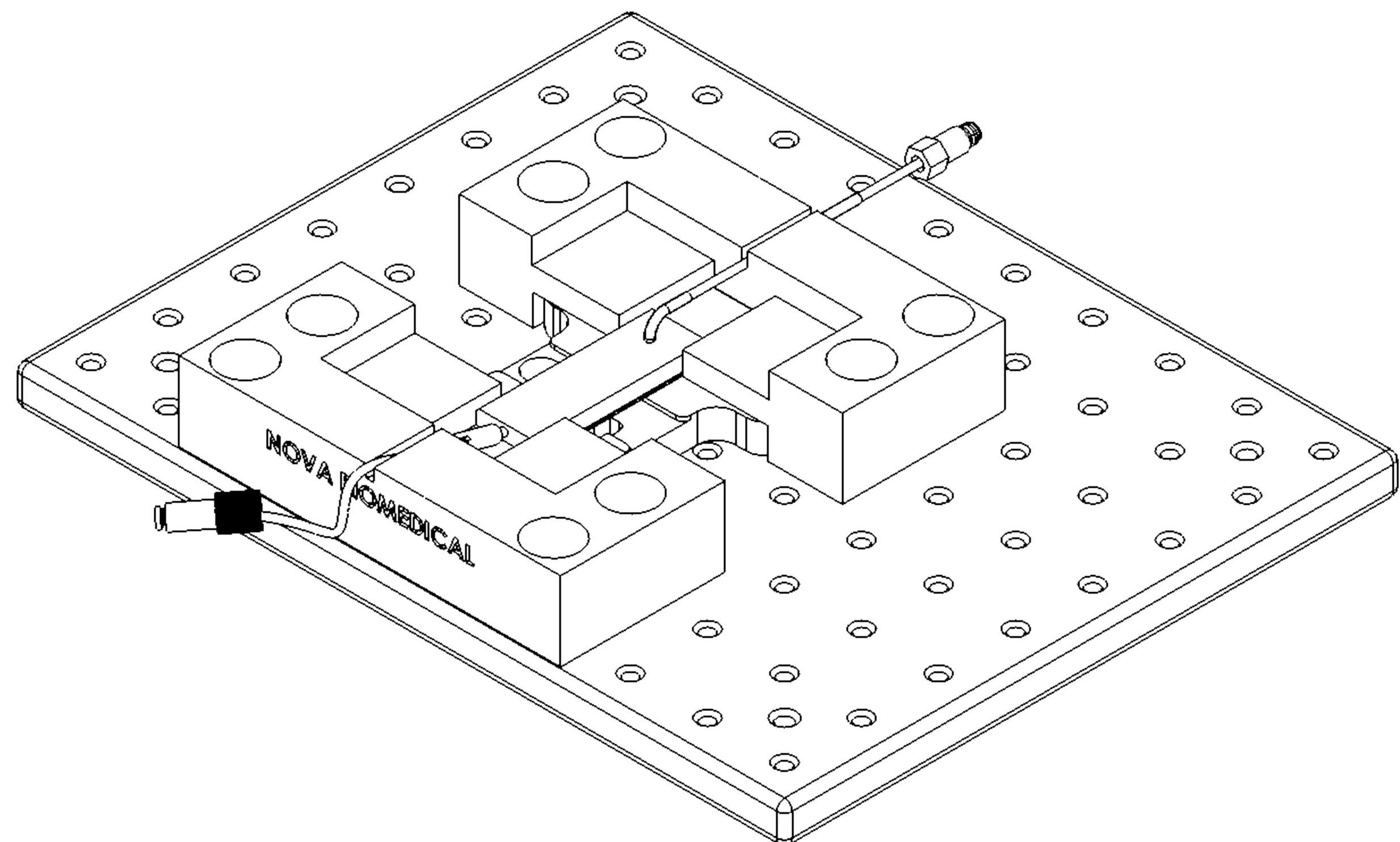
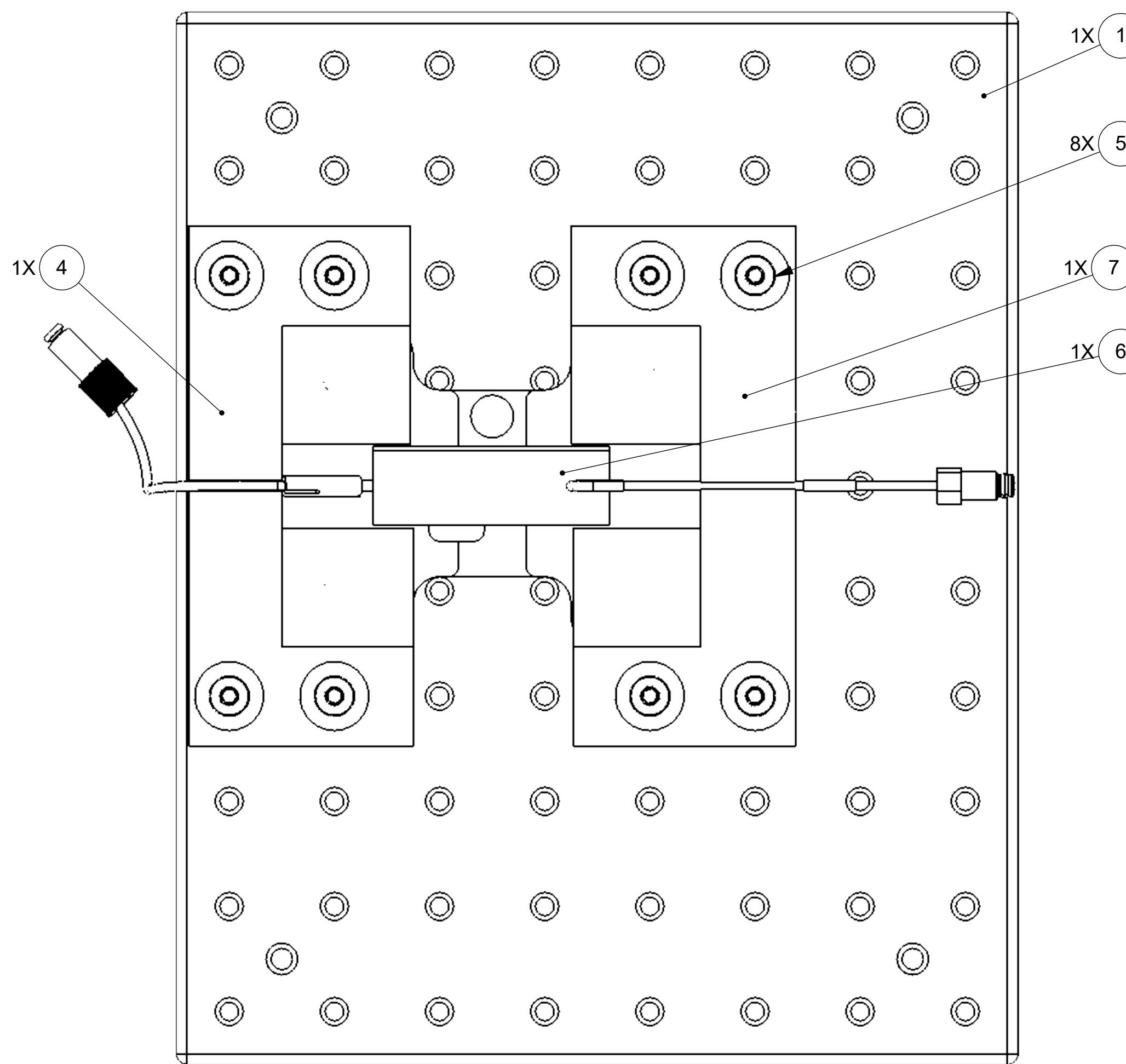


REVISION HISTORY				
REV	DESCRIPTION OF CHANGE	DOC CONTROL SIGN & DATE	DRP SIGN	DATE
01	PREL REL			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	Version 2 Base Plate for T-2678	Base for T-2678 Fixture	1	D
2	Version 2 T-2678		1	
3	91255A817	Button Head Hex Drive Screw	4	
4	Left Side Version 2 Cover for T-2678	Acrylic Cover for T-2678	1	
5	91255A273	Button Head Hex Drive Screw	8	
6	Version 2 PN 57098 and Cuvette	CUVETTE, CDV, FLEX 2	1	
7	Right Side Version 2 Cover for T-2678	Acrylic Cover for T-2678	1	



P/N:

MATERIAL (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND ARE INCHES LISTED. DO NOT APPLY (DIMENSIONS INCLUDES PLATING THICKNESS). REFER TO CAD MODEL FOR UNDIMENTIONED FEATURES. BREAK SHARP EDGES. MACHINE SURFACES $\pm .03$	DRAWN DATE 12/07/2023
FINISH (RoHS COMPLIANT UNLESS OTHERWISE NOTED)		DRAWN BY SAKIB AZGAR
(MODEL REVISION)	TOLERANCES	ENGINEER SAKIB AZGAR
	X $\pm .03$	THIRD ANGLE PROJECTION
	XX $\pm .01$	
	XXX $\pm .005$	
	XXXX $\pm .0005$	
	ANGLES $\pm 0^{\circ} 30'$	

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Waltham, MA 02454-9141

Acrylic Cover Assembly
for T-2678

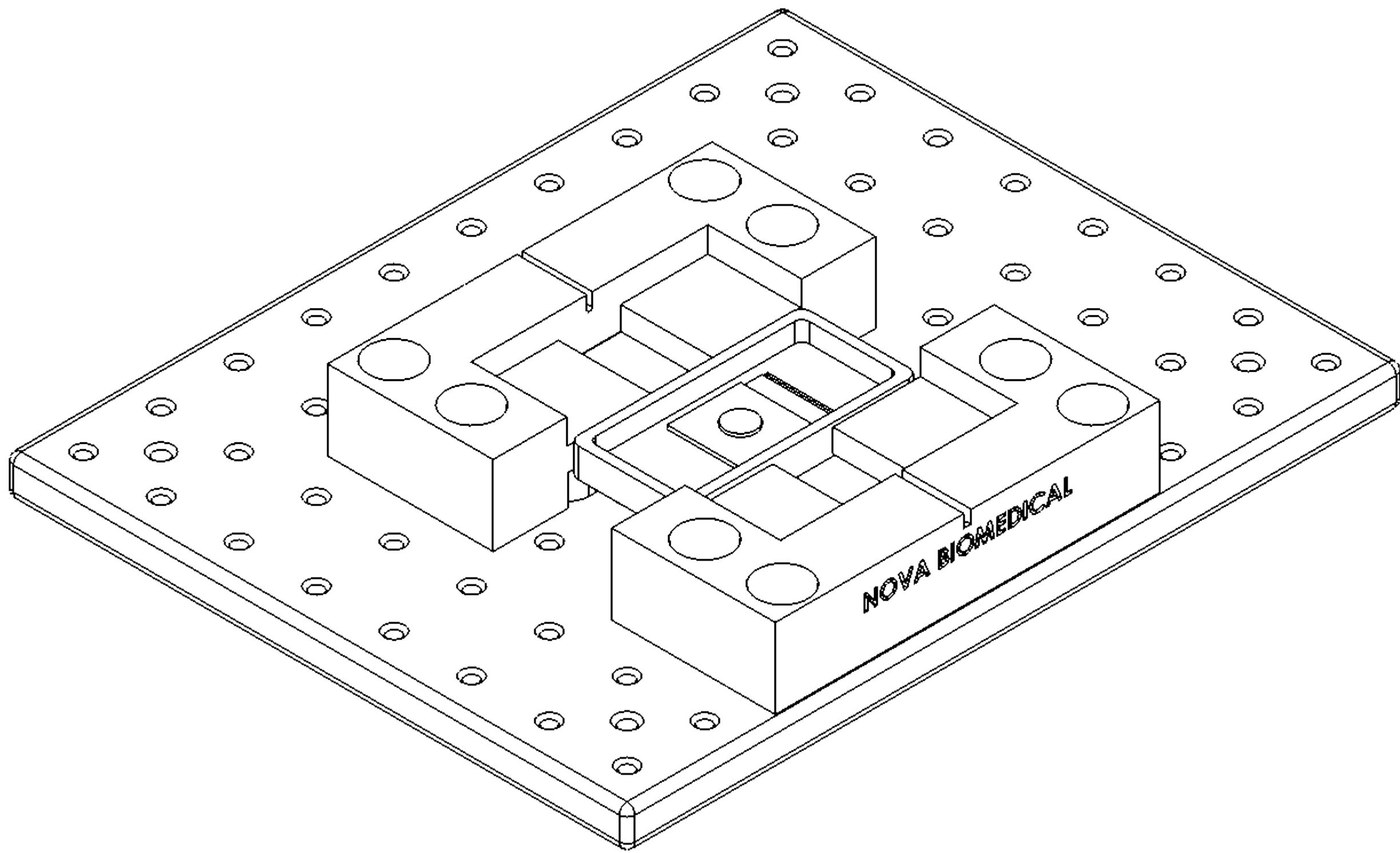
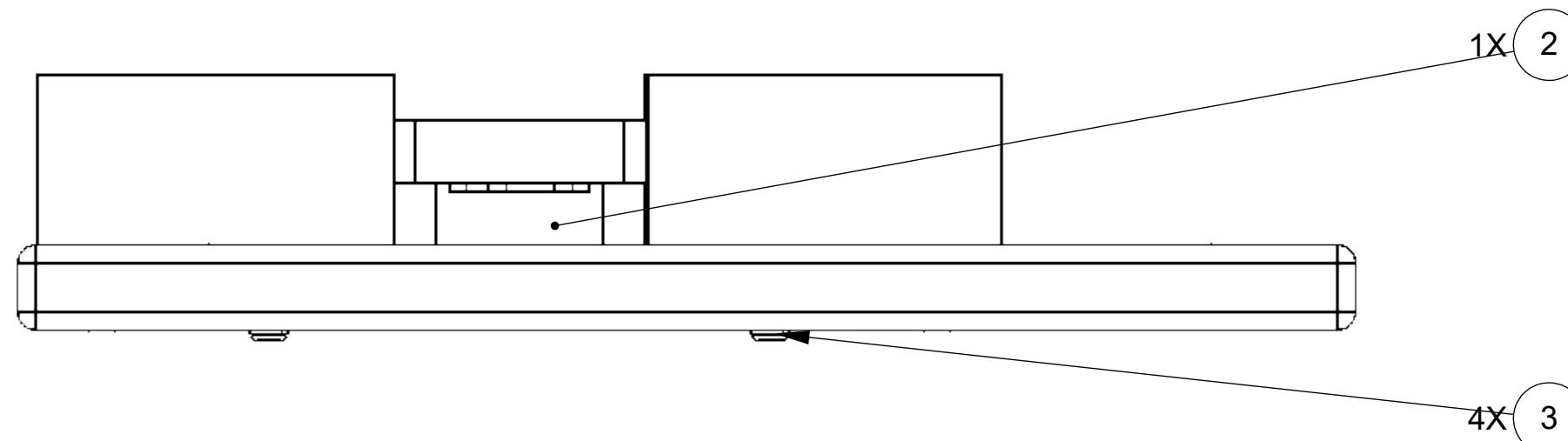
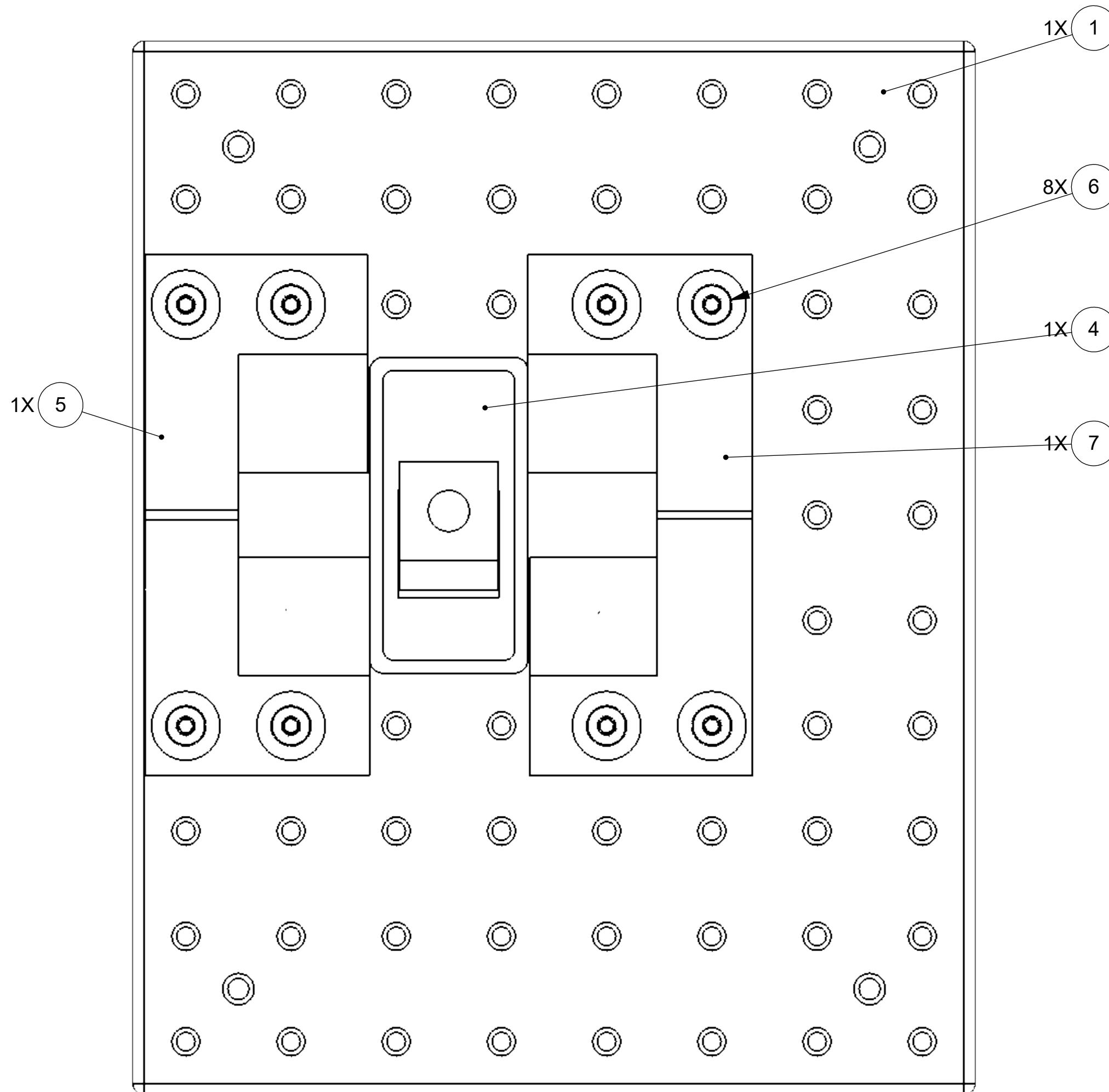
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DO NOT SCALE DRAWING SCALE 1:2 SHEET 1 OF 5

8 7 6 5 4 3 2 1

REVISION HISTORY

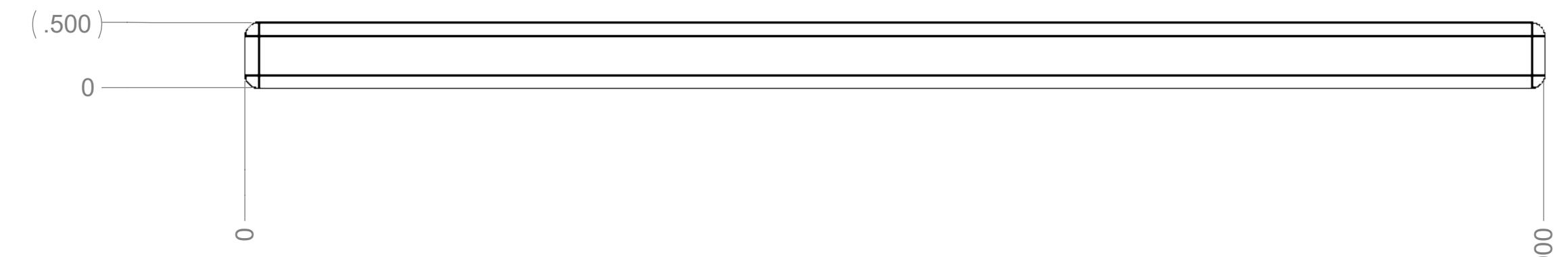
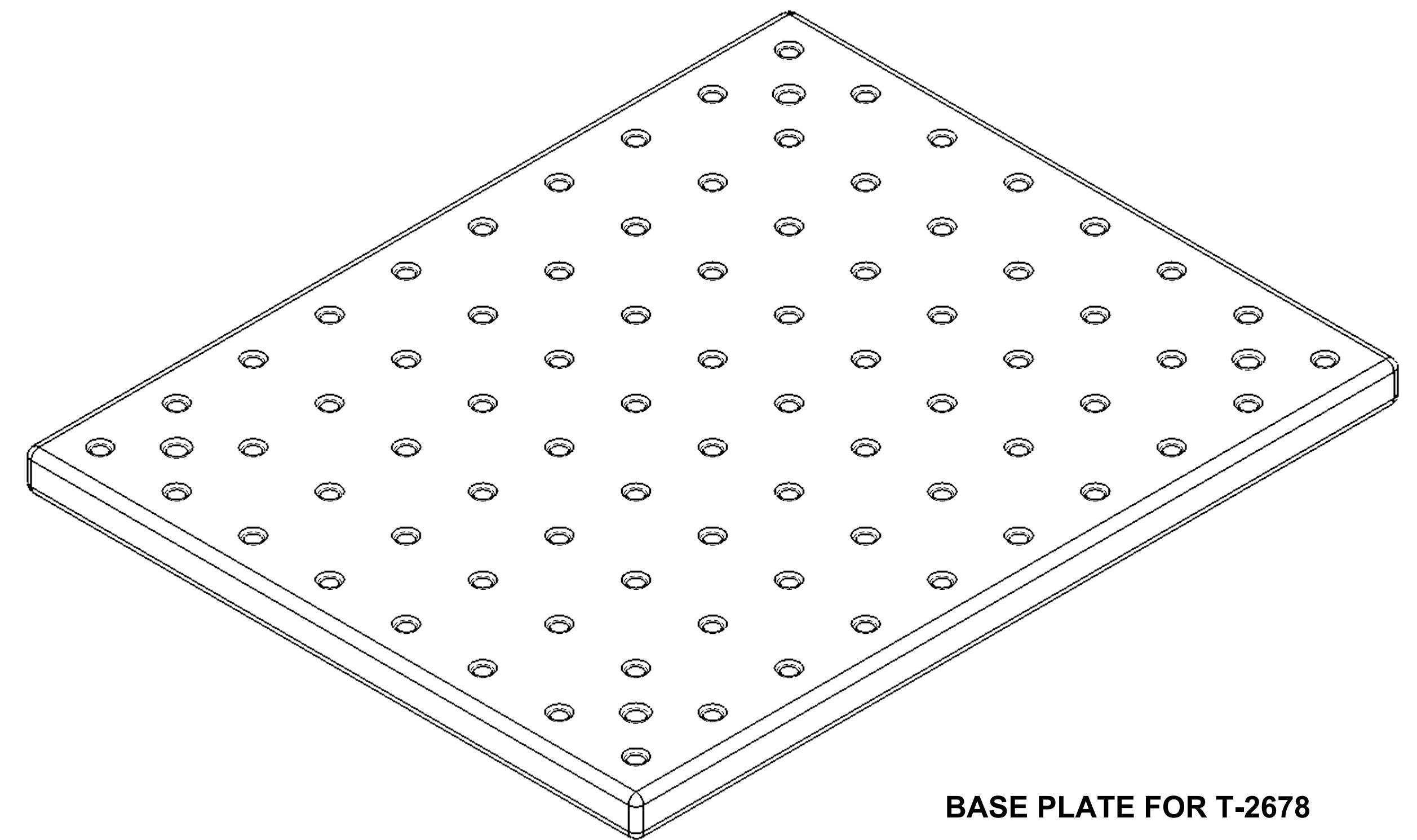
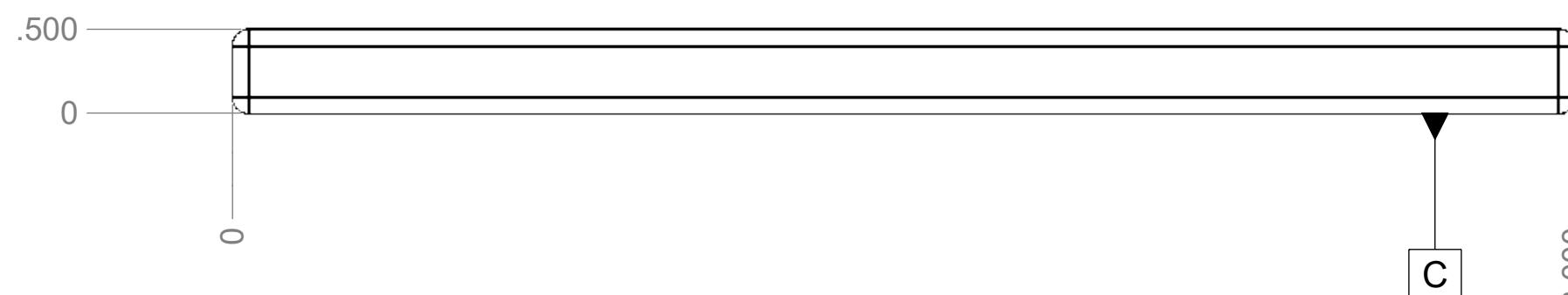
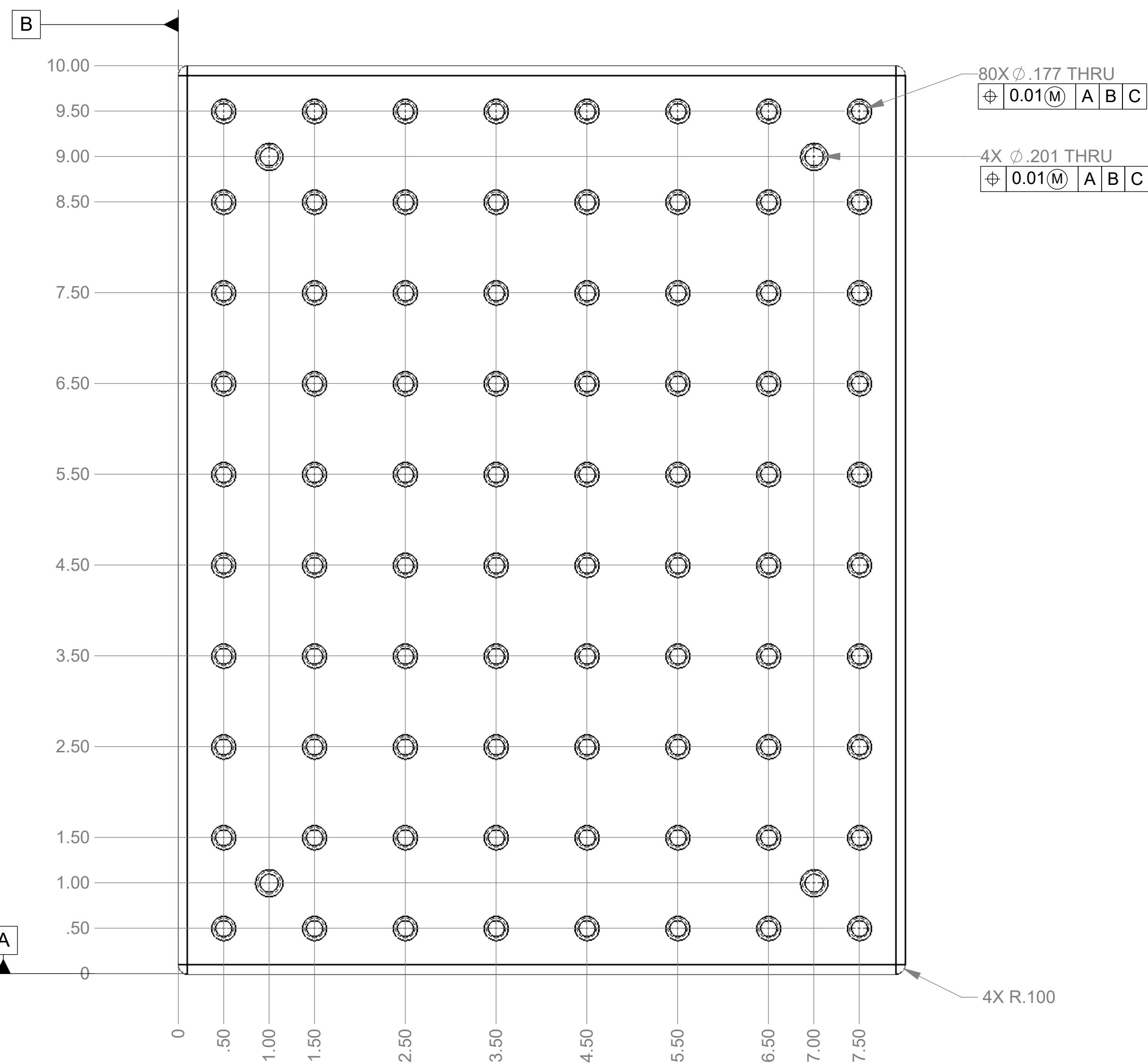
REV	DESCRIPTION OF CHANGE	DOC CONTROL SIGN & DATE	DRP SIGN	DATE	
01	PREL REL				
ITEM NO.	PART NUMBER	DESCRIPTION			
1	Version 2 Base Plate for T-2678	Base for T-2678 Fixture			1
2	Version 2 T-2678				1
3	91255A817	Button Head Hex Drive Screw			4
4	Version 2_T-2706	GAP GAUGE ASSEMBLY			1
5	Left Side Version 2 Cover for T-2678	Acrylic Cover for T-2678			1
6	91255A273	Button Head Hex Drive Screw			8
7	Right Side Version 2 Cover for T-2678	Acrylic Cover for T-2678			1

P/N:

MATERIAL (RoHS COMPLIANT UNLESS OTHERWISE NOTED)		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND NOT TO BE APPLIED UNTIL APPROVED (DIMENSIONS INCLUDES PLATING THICKNESS). REFER TO CAD MODEL FOR UNDIMENSIONED FEATURES. BREAK SHARP EDGES. MACHINE SURFACES $\pm .03$		DRAWN DATE 12/07/2023
FINISH (RoHS COMPLIANT UNLESS OTHERWISE NOTED)				DRAWN BY SAKIB AZGAR
(MODEL REVISION)	TOLERANCES		ENGINEER SAKIB AZGAR	THIRD ANGLE PROJECTION
X	$\pm .03$			
XX	$\pm .01$			
XXX	$\pm .005$			
XXXX	$\pm .0005$			
ANGLES $\pm 0^\circ 30'$				
SIZE	DWG NO	REVISION		
D				
DO NOT SCALE DRAWING	SCALE 1:2	SHEET 2 OF 5		

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T-2678 Assembly w T-2706 Tool

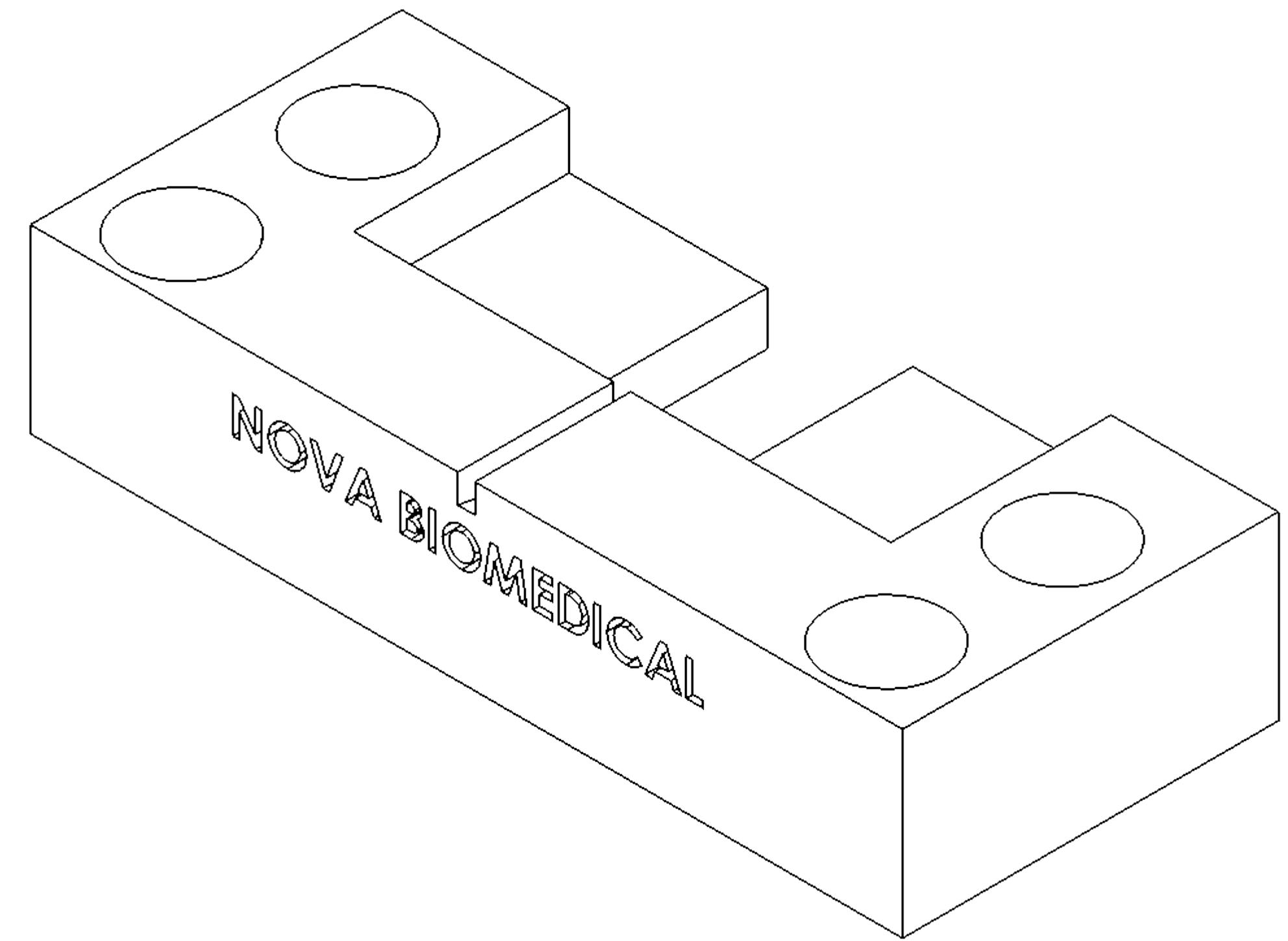
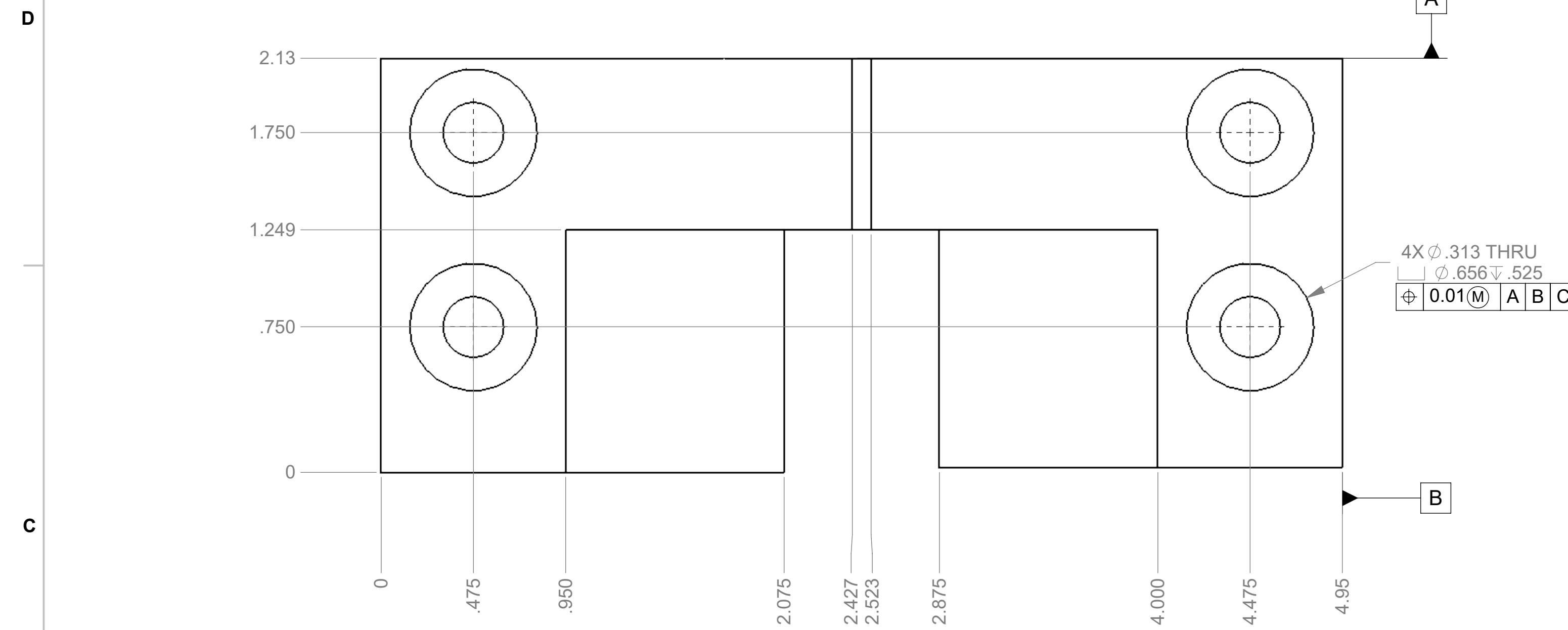
REVISION HISTORY				
REV	DESCRIPTION OF CHANGE	DOC CONTROL SIGN & DATE	DRP SIGN	DATE
01	PREL REL			



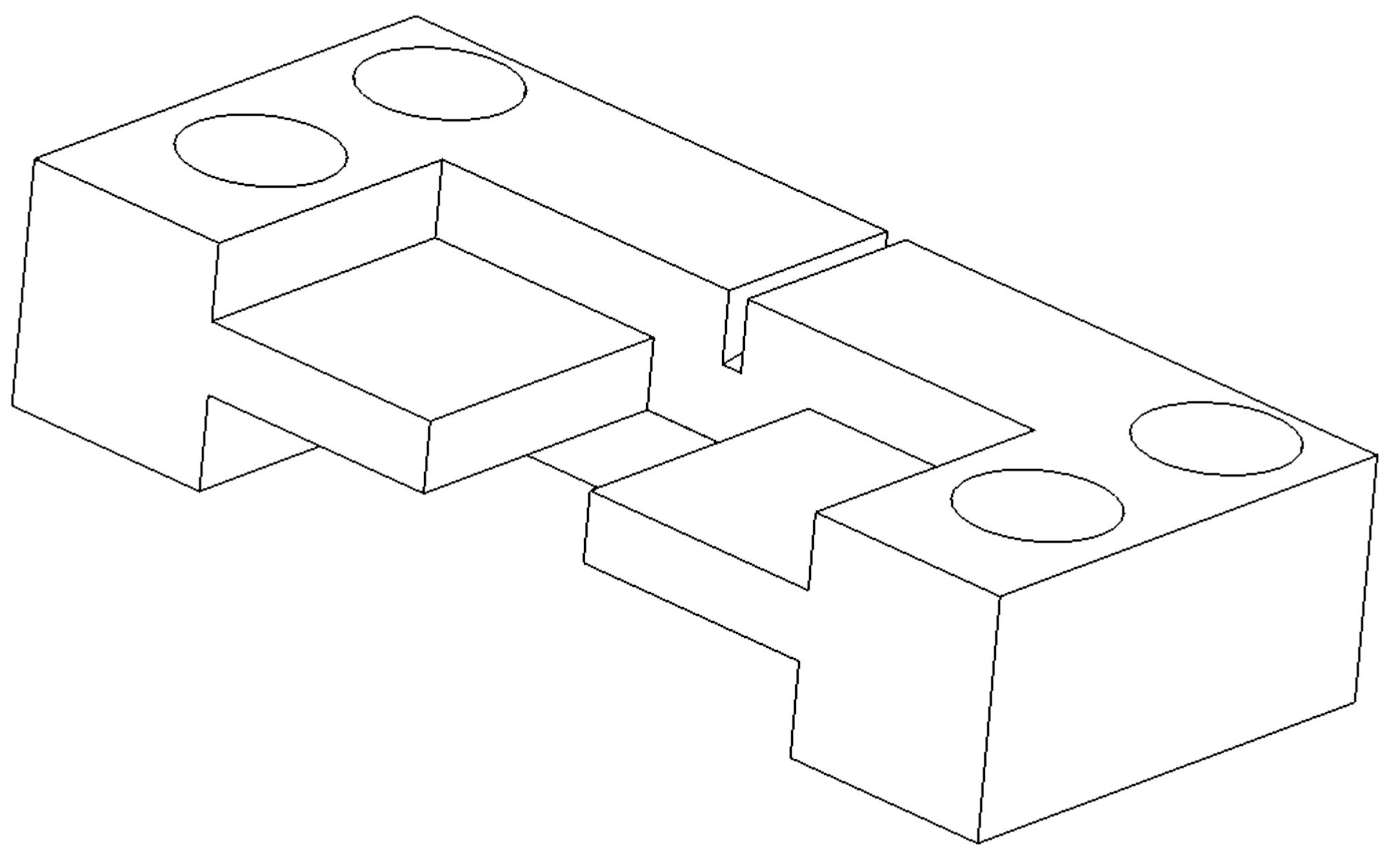
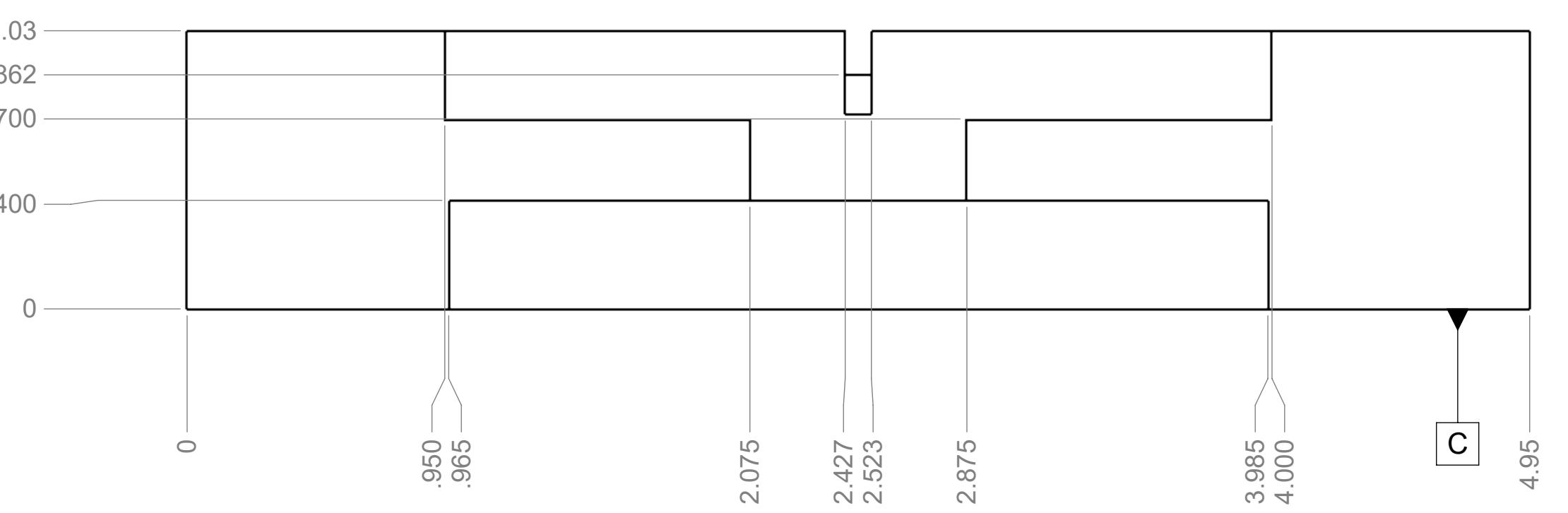
MATERIAL (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND ARE INCHES. USE ±0.010 TOLERANCE (DIMENSIONS INCLUDE PLATING THICKNESS). REFER TO CAD MODEL FOR UNDIMENSIONED FEATURES. BREAK SHARP EDGES. MACHINE SURFACES ±.03	DRAWN DATE 12/07/2023
FINISH (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	(MODEL REVISION)	DRAWN BY SAKIB AZGAR
		TOLERANCES
		ENGINEER SAKIB AZGAR
	X $\pm .03$	THIRD ANGLE PROJECTION
	XX $\pm .01$	
	XXX $\pm .005$	
	XXXX $\pm .0005$	
	ANGLES $\pm 0^{\circ} 30'$	
		SIZE DWG NO
		REVISION
		D
	DO NOT SCALE DRAWING	SCALE 1:8
		SHEET 3 OF 5

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Base for T-2678 Fixture

8	7	6	5	4	3	2	1
REVISION HISTORY							
REV	DESCRIPTION OF CHANGE	DOC CONTROL	SIGN & DATE	DRP	SIGN	DATE	



LEFT SIDE ACRYLIC COVER



NOTE

1. USE SOLIDWORKS MODEL/ STL FILES TO 3D PRINT
2. MATERIAL IS ACRYLIC; POLYJET
3. CLEAN SUPPORT MATERIAL UNDERNEATH FIXTURE

MATERIAL (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND ARE INCHES LISTED. DO NOT APPLY (DIMENSIONS INCLUDES PLATING THICKNESS). REFER TO CAD MODEL FOR UNDIMENSIONED FEATURES. BREAK SHARP EDGES. MACHINE SURFACES ±.03	DRAWN DATE
FINISH (RoHS COMPLIANT UNLESS OTHERWISE NOTED)		12/07/2023
(MODEL REVISION)		DRAWN BY
		SAKIB AZGAR
TOLERANCES		ENGINEER
X	±.03	SAKIB AZGAR
XX	±.01	THIRD ANGLE PROJECTION
XXX	±.005	
XXXX	±.0005	
ANGLES	±0° 30'	

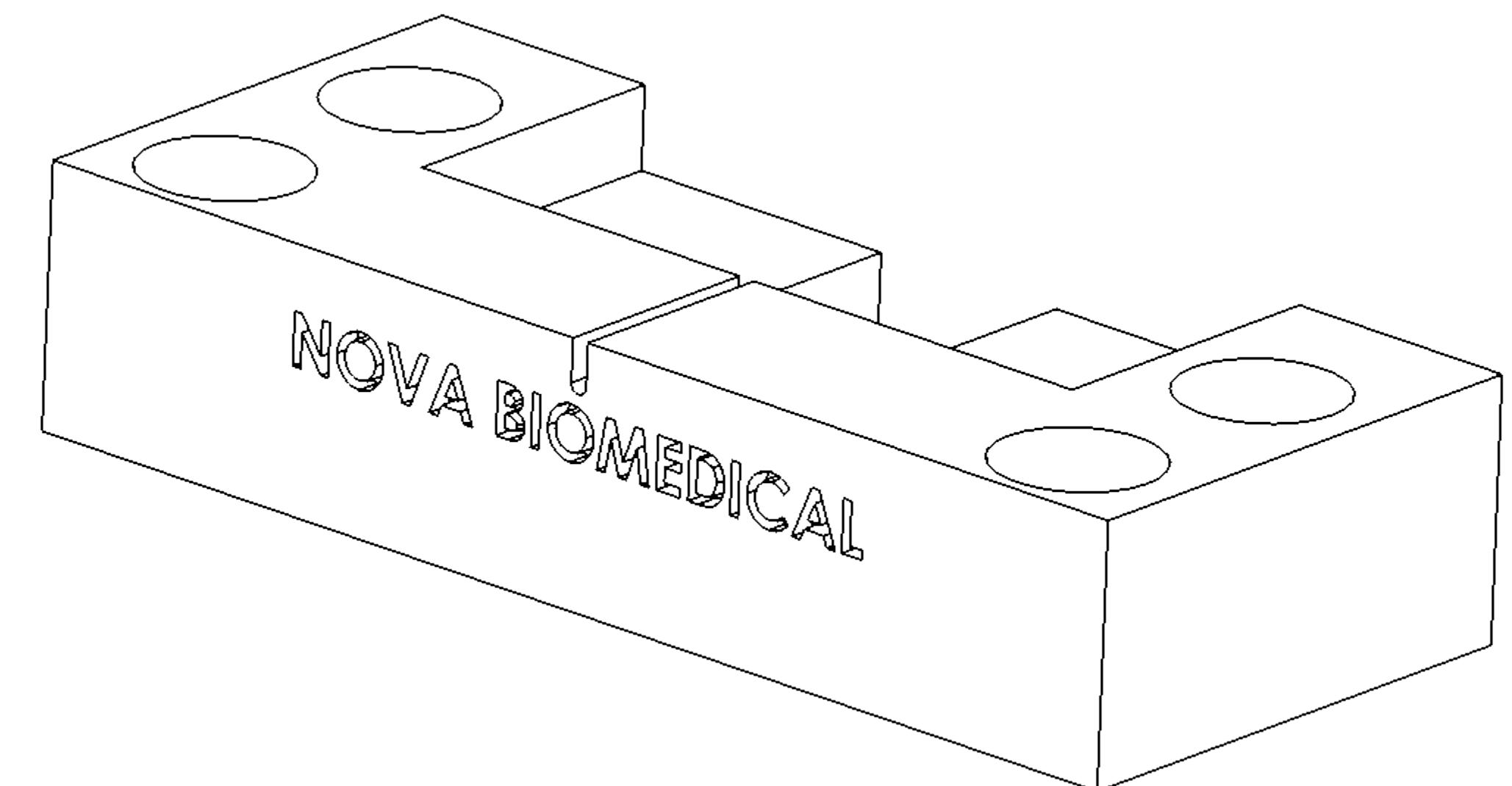
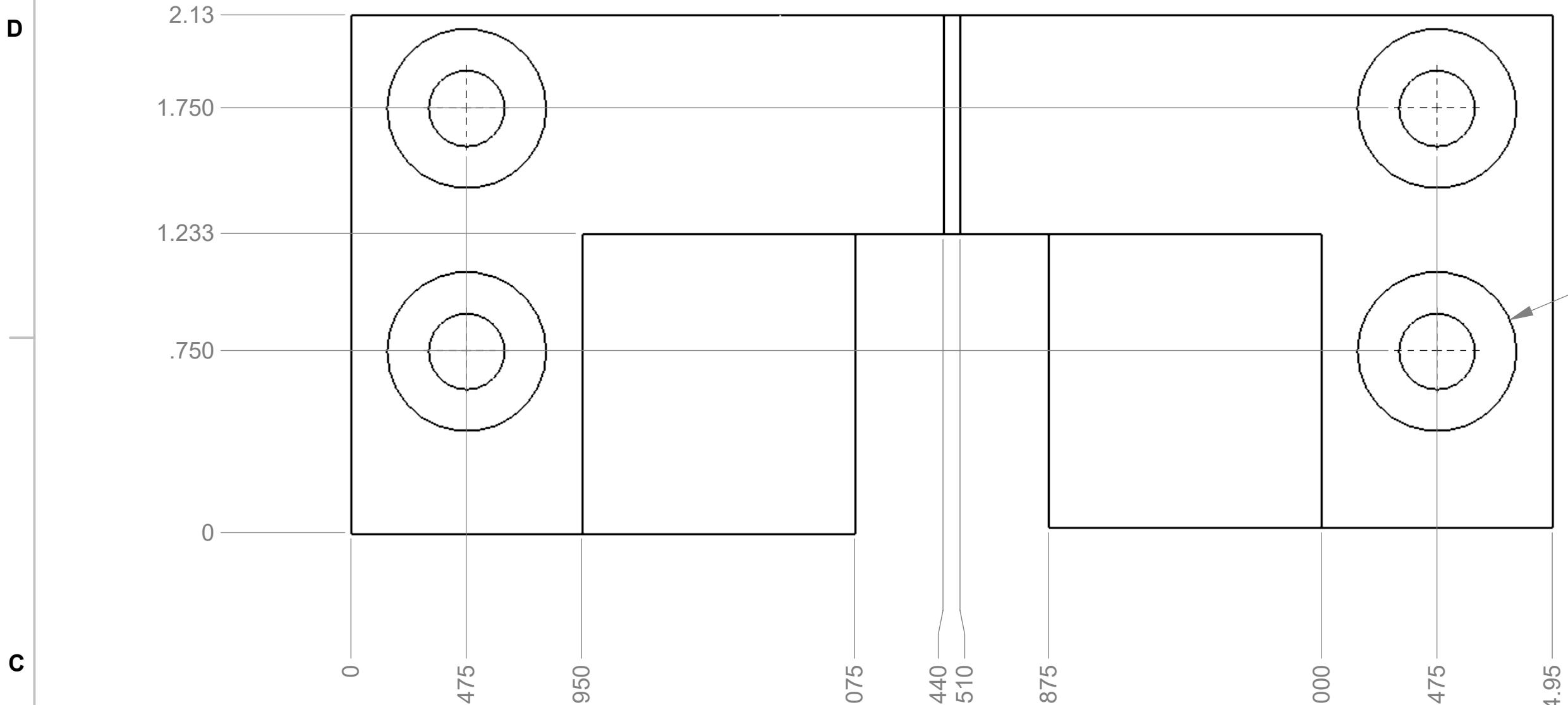
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Acrylic Cover for T-2678

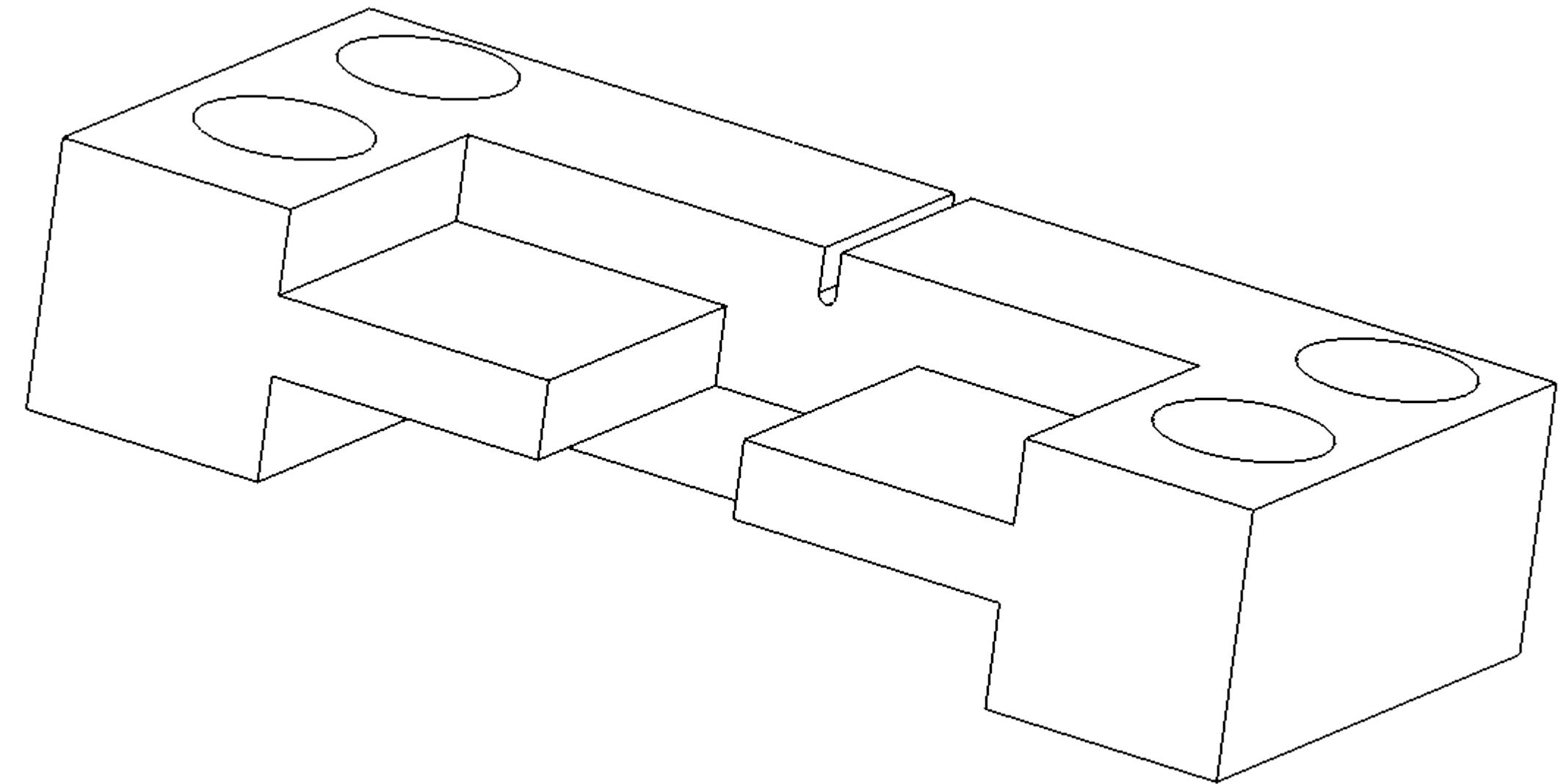
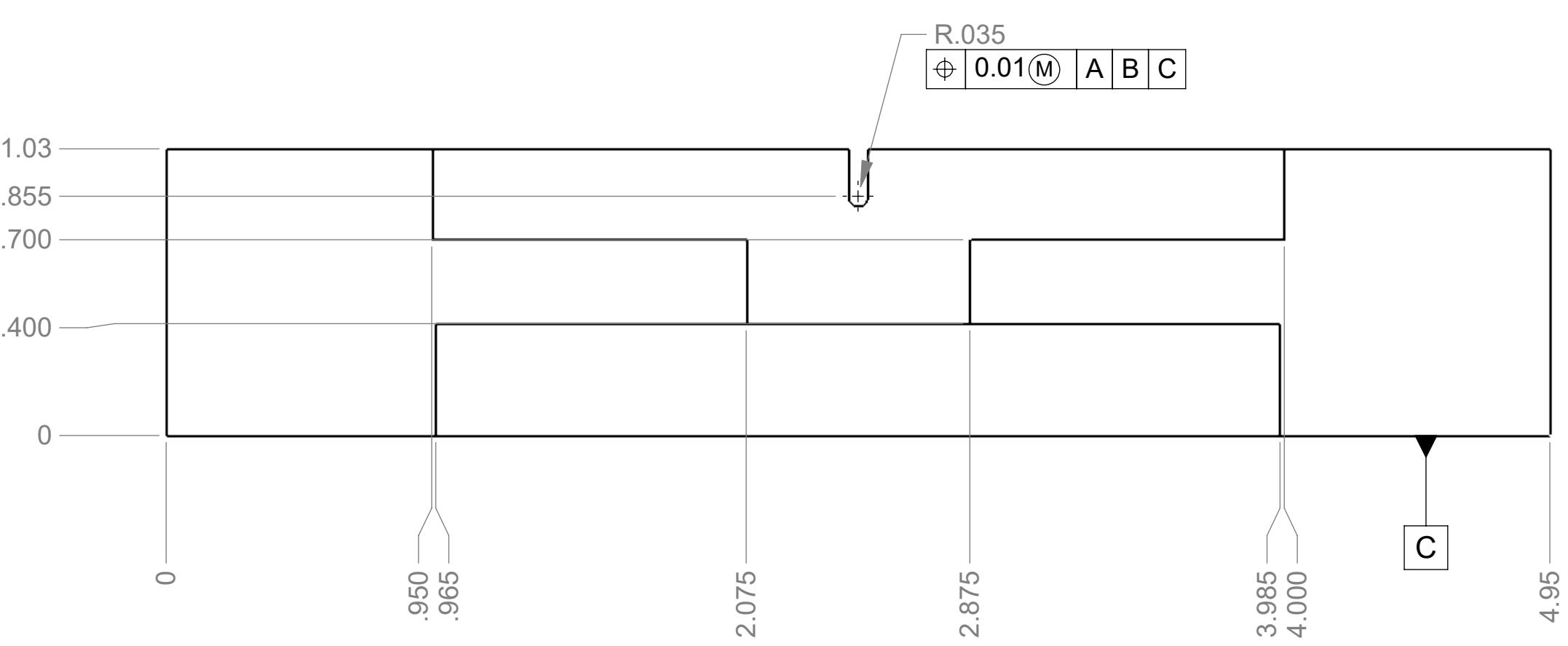
SIZE DWG NO REVISION

D DO NOT SCALE DRAWING SCALE 1:2 SHEET 4 OF 5

REVISION HISTORY				
REV	DESCRIPTION OF CHANGE	DOC CONTROL	DRP	DATE
01	PREL REL	SIGN & DATE	SIGN	



RIGHT SIDE ACRYLIC COVER



NOTE

1. USE SOLIDWORKS MODEL/ STL FILES TO 3D PRINT
2. MATERIAL IS ACRYLIC; POLYJET
3. CLEAN SUPPORT MATERIAL UNDERNEATH FIXTURE

MATERIAL (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND ARE INCHES, LISTED TO APPLY (DIMENSIONS INCLUDES PLATING THICKNESS). REFER TO CAD MODEL FOR UNDIMENSIONED FEATURES. BREAK SHARP EDGES. MACHINE SURFACES $\pm .03$	DRAWN DATE 12/07/2023
FINISH (RoHS COMPLIANT UNLESS OTHERWISE NOTED)	DRAWN BY SAKIB AZGAR	ENGINEER SAKIB AZGAR
(MODEL REVISION)	TOLERANCES	THIRD ANGLE PROJECTION
	X $\pm .03$	
	XX $\pm .01$	
	XXX $\pm .005$	
	XXXX $\pm .0005$	
	ANGLES $\pm 0^\circ 30'$	

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Acrylic Cover for T-2678

DWG NO D DO NOT SCALE DRAWING SCALE 1:2 SHEET 5 OF 5